

Cast Iron Valves

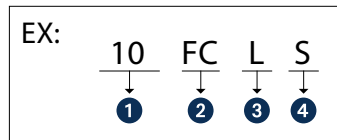
JIS 5K/10K, Class 125



STANDARD PRODUCTION RANGE

Valve Type	Nominal Pressure	Fig. No.	Construction (Note)	size	DN 10		15 20 25			32 40 50			65 80 100			125 150 200			250 300 350			400 450 500 600				Page
					NPS 3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24		
Gate valves	JIS 10K	10FCWI	B.B./I.S./N.R.S.							●	●	●	●	●	●	●	●	●	●	●					2	
	10K	10FCHI	B.B./I.S./N.R.S.							●	●	●	●	●	●	●	●	●	●	●					2	
	JIS 10K	10FCL	B.B./O.S.&Y.								●	●	●	●	●	●	●	●	●	●	●	●			3	
	JIS 10K	10FCLS	B.B./O.S.&Y.								●	●	●	●	●	●	●	●	●	●	●	●	●		3	
	JIS 10K	10FCLU	B.B./O.S.&Y.								●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	3
	Class 125	125FCWI	B.B./I.S./N.R.S.									●	●	●	●	●	●	●	●	●	●					3
Globe valves	JIS 10K	10FCJ	B.B./O.S.&Y.							●	●	●	●	●	●	●	●	●	●	●					4	
	JIS 10K	10FCJS	B.B./O.S.&Y.							●	●	●	●	●	●	●	●	●	●	●	●	●			4	
	JIS 10K	10FCJU	B.B./O.S.&Y.							●	●	●	●	●	●	●	●	●	●	●	●	●			4	
Swing check valves	JIS 10K	10FCO	Bolted cover							●	●	●	●	●	●	●	●	●	●	●	●	●			4	
	JIS 10K	10FCOS	Bolted cover							●	●	●	●	●	●	●	●	●	●	●	●	●			4	
	JIS 10K	10FCOU	Bolted cover							●	●	●	●	●	●	●	●	●	●	●	●	●			4	
	10K	10FWZ	Wafer type							●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	5	
Strainers	10K	10FCY	Bolted cover		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			5	
Ball valves	10K	10FCTB	Full bore		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				6	

Product Coding



- 1 Nominal pressure
 125 Class 125
 5 JIS 5K
 10 JIS 10K

- 2 Symbol of shell material
 FC Cast iron
- 3 Type of valve
 L Gate valve
 WI & HI ... Gate valve with indicator
 J Globe valve
 O Check valve
 TB Full port ball valve
 TR Reduced port ball valve

- 4 Trim material
 None Bronze trim
 U 18-8 stainless steel
 S 13Cr stainless steel

NOTE	B.B. Bolted bonnet	I.S. Inside screw
	O.S.&Y ... Outside screw & yoke	N.R.S. Non-rising stem

Basic Design Specifications

Nominal Pressure	JIS5K/10K	Class 125	10K
Face-to-face dimension	JIS B 2031	ASME B 16.10	KITZ Std.
End flange dimension	JIS B 2239	ASME B 16.1	JIS B 2239
Wall thickness	JIS B 2031	KITZ Std.	

Material Specifications for Grey Iron Casting

JIS materials	FC200	FC250	FC300
	Mechanical Properties		
Tensile strength (N/mm ²) min.	200	250	300
Brinell hardness (HB) max.	235	248	269
ASTM A126 Class B	Tensile strength (min)		31ksi
Transverse test requirement	Face at center, min.		3,300 lb
	Deflection at center, min.		0.12in

ASME Valves Pressure-Temperature Ratings

Maximum Allowable Non-Shock Pressure

Temperature	Class 125	
	Size 1 – 12	Size 14 – 24
°C	bar	
-29 to 65	13.8	10.3
80	13.3	9.8
100	12.7	9.2
120	12.1	8.6
140	11.5	8.0
160	10.8	7.4
178	—	6.9
180	10.2	—
200	9.6	—
220	9.0	—
232	8.6	—

※178°C to reflect the temperature of saturated steam at 8.6 bar.

JIS Valves Pressure-Temperature Ratings MPa

Service Temperature °C (°F)	JIS 5K	JIS 10K	10K	
	All Sizes	Sizes 2" to 12"	Sizes 14" to 24"	FC300 All Sizes
120°(248°) non-shock water	0.69	1.37	0.98	0.98
120°(248°) oil, water, air	0.49	0.98	0.86	0.86
Saturated steam	0.20	0.69/*0.20	0.69	0.69

*Inside screw gate valves only.

Simplified Material Indication (as referred to on each page)

- Bronze trim : Iron body with bronze trim
- 13 Cr. trim : Iron body with 13 Cr. trim
- 18-8 trim : Iron body with 18 Cr.-8 Ni trim

Certification by JIS Mark

Industrial Standardization Law of Japan provides an effective measure to promote the introduction of high-level quality assurance system of manufacture and processing. Wherever KITZ valves are identified with JIS Mark, it is officially certified that such valves are produced under strict quality assurance procedures and practices to satisfy the designated quality level stably and constantly.

Valve Position Indicators



A valve position indicator is provided on gate valves with inside screw design as illustrated here. Opening or closing a valve does not move the vertical position of the stem. Instead, the position indicator visually indicates three valve operating positions—fully opened, fully closed, or half opened.

Trim Materials

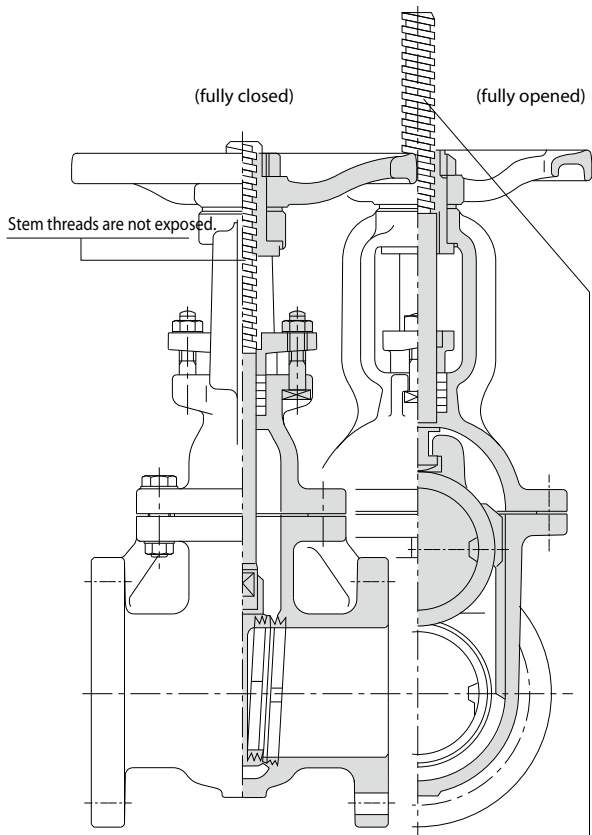
KITZ cast iron valves are provided with one of the three trim materials given in the table below for versatility of service applications.

Color codes are given on a spoke of the handwheel of gate or globe valves and on the cover of swing check valves.

Trim Material	Color Coding	Suffix of Fig.
Bronze seats / Brass stem	None	—
13 Cr. seats / stem	Yellow	S
18-8 seats / stem	Red	U

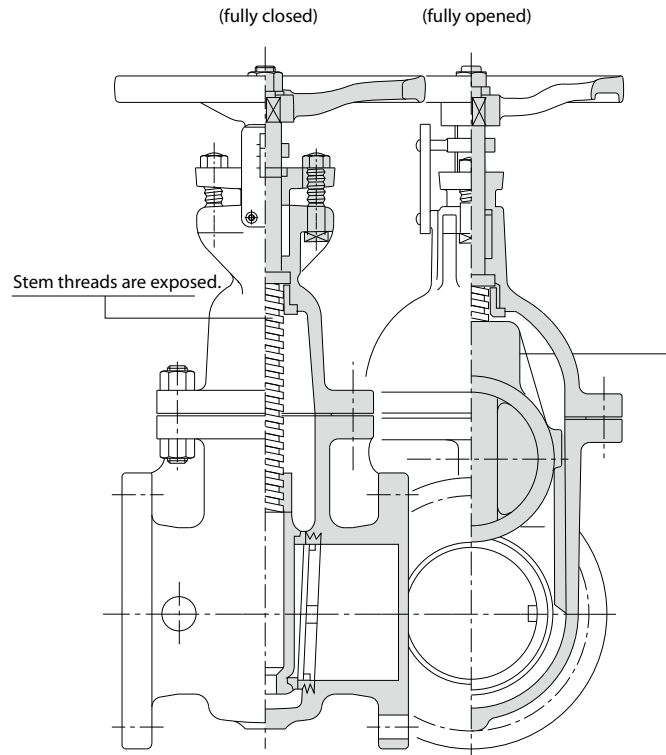
Outside Screw (O.S.) Valves and Inside Screw (I.S.) Valves

Outside Screw Gate Valve



Stem top protrudes while handwheel stays at the same position.

Inside Screw Gate Valve



The wedge moves upwards while stem and handwheel stay at the same position.

Outside Screw Gate Valves

Stem threads are not exposed to the fluid, and valve opening operation moves the stem upwards while the handwheel stays at the same position. The Valve operating position can be visually determined by observing the stem travel KITZ Fig. FCM, FCL, FCLS, and FCLU are designed this way.

Outside Screw Globe Valves

The stem and handwheel move upwards or downwards at the same time, following valve opening or closing operation. All KITZ globe valves are provided with this design.

Inside Screw Gate Valves

Stem threads are exposed to the fluid. Opening the valve does not make the stem or handwheel move. Thus, the valve operating position is not visible. A position indicator is provided for this reason.

Inside screw gate valves are generally designed shorter than outside screw gate valves and the stem and handwheel always at the same position. For this feature, inside screw gate valves are widely employed for underground installation or service in narrow areas with limited room. KITZ Fig. FCWI and FCHI are designed this way.

Asbestos-free Packings and Gaskets

KITZ has led the industry in employing asbestos-free sealers for all cast iron valves, meeting the requirement of pollution-free valve materials. PTFE-impregnated glass fiber gland packings and compressed glass and aramid fiber gaskets are the standard sealers for KITZ cast iron valves.

JIS 10K

IRON GATE VALVE

Bolted bonnet, inside screw with indicator, non-rising stem.

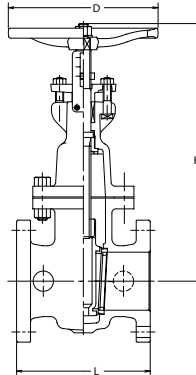
Designed to JIS B2031

Fig. 10FCWI

• Bronze trim



SIZE 8 & LARGER



Materials

Parts	Material	JIS Spec.
Body	Cast Iron	FC200
Bonnet	Cast Iron	FC200
Stem	Forged Brass	C3771BD
Disc	Cast Iron	FC200
Disc seat ring	Bronze	CAC406
Body seat ring	Bronze	CAC406
Gland	Ductile Iron	FCD-S
Gland packing	Asbestos-free	
Gasket	Asbestos-free	
Gland bolt/nut	Carbon Steel	
Bonnet bolt/nut	Carbnp Steel	
Bonnet bushing	Bronze	CAC406
Handwheel	11/2 to 8	Cast Iron
	10 to 12	Ductile Iron
		FCD400

For JIS Valves Pressure-Temperature Ratings MPa, refer to page 2.

Dimensions

Valve Size	B	1 1/2	2	2 1/2	3	4	5	6	8	10	12	mm
	A	40*	50	65	80	100	125	150	200	250	300	
L Face-to-face		165	180	190	200	230	250	270	290	330	350	
H Height		285	313	344	401	444	517	577	693	814	925	
D Diameter		160	180	180	200	250	280	300	350	400	450	

*No JIS Mark

10K

IRON GATE VALVE

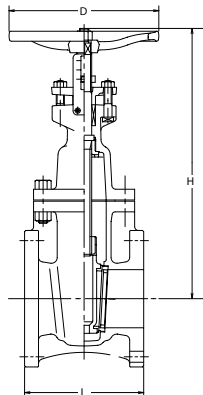
Bolted bonnet, inside screw with indicator, non-rising stem.

Fig. 10FCHI

• Bronze trim



SIZE 8 & LARGER



Materials

Parts	Material	JIS Spec.
Body	Cast Iron	FC300
Bonnet	Cast Iron	FC300
Stem	Forged Brass	C3771BE
Disc	11/2	Bronze
	2 to 12	Cast Iron
		CAC406
Disc seat ring	Bronze	CAC406
Body seat ring	Bronze	CAC406
Gland	Ductile Iron	FCD-S
Gland packing	Asbestos-free	
Gasket	Asbestos-free	
Gland bolt/nut	Carbon Steel	
Bonnet bolt/nut	Carbnp Steel	
Bonnet bushing	Bronze	CAC406
Handwheel	Cast Iron	FC250

12 0 Non-shock water: 1.0 MPa
 12 0 Water, oil, air: 0.9 MPa
 Saturated steam: 0.7 MPa

Dimensions

Valve Size	B	1 1/2	2	2 1/2	3	4	5	6	8	10	12	mm
	A	40	50	65	80	100	125	150	200	250	300	
L Face-to-face		140	146	159	165	171	190	210	241	273	305	
H Height		210	250	285	350	400	460	515	635	760	870	
D Diameter		140	140	160	160	180	225	225	300	350	350	

JIS 10K

IRON GATE VALVE

Bolted bonnet, outside screw & yoke, rising stem.

Designed to JIS B2031

Fig. 10FCL

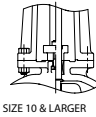
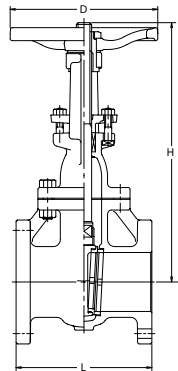
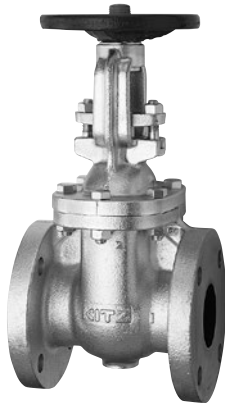
• Bronze trim

Fig. 10FCLS

• Stainless steel trim
(13 Cr.)

Fig. 10FCLU

• Stainless steel trim
(18-8)



SIZE 10 & LARGER

Materials

Parts	Material	JIS Spec.		
		10FCL	10FCLS	10FCLU
Body	Cast Iron	FC200		
Bonnet	Cast Iron	FC200		
Stem	Brass/Stainless Steel	C3771BD	SUS403	SUS304
Disc	Cast Iron	FC200		
Disc seat ring	Brass/Stainless Steel	CAC406	SUS403	SUS304
Body seat ring	Bronze	CAC406	SUS403	SUS304
Gland	11/2 to 14	Ductile Iron		
	16 to 24	Stainless Steel		
Gland packing	Asbestos-free			
Gasket	Asbestos-free			
Gland bolt/nut	Carbon Steel			
Bonnet bolt/nut	Carbnp Steel			
Yoke sleeve	Bronze	CAC406		
Handwheel	11/2 to 8	Cast Iron		
	10 to 24	Ductile Iron		
		FC250		
		FCD400		

For JIS Valves Pressure-Temperature Ratings MPa, refer to page 2.

Dimensions

Valve Size	B	1 1/2*	2	2 1/2	3	4	5	6	8	10	12	14*	16*	18*	20*	24*	mm
L Face-to-face	A	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600	
H Height (OPEN)		306	343	389	462	547	648	759	956	1168	1363	1560	1795	1995	2230	2640	
D Diameter		160	170	170	200	250	280	300	350	400	450	500	600	600	680	760	

*JIS Mark is not applicable

Class 125

IRON GATE VALVE

Bolted bonnet, inside screw with indicator, non-rising stem.

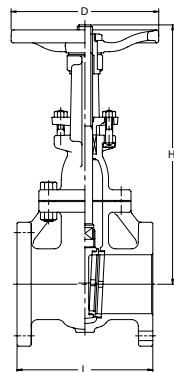
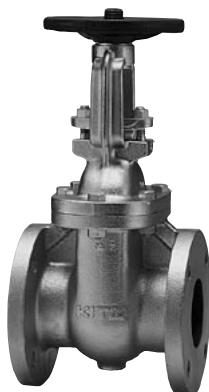
200psi. Water, oil, gas 65°C
125psi. Saturated steam

Fig. 125FCL

• Bronze trim

Fig. 125FCLS

• Stainless steel trim
(13 Cr.)



SIZE 10 TO 12

Materials

Parts	Material	ASTM Spec.	
		125FCL	125FCLS
Body	Cast Iron	A126 CL. B	
Bonnet	Cast Iron	A126 CL. B	
Stem	Brass/Stainless Steel	B124 C37700	A276 Type403
Disc	Cast Iron	A126 CL. B	
Disc seat ring	Brass/Stainless Steel	B62	A182 Gr.F6a
Body seat ring	Bronze	B62	A182 Gr.F6a
Gland	Ductile Iron		
Gland packing	Asbestos-free		
Gasket	Asbestos-free		
Gland bolt/nut	Carbon Steel		
Bonnet bolt/nut	Carbon Steel		
Yoke sleeve	Bronze	B62	
Hand wheel	2 to 10	Cast Iron	
	12 & 14	Ductile Iron	
		A126 CL. B	

Design Specifications

Items	
Shell wall thickness and general valve design	KITZ Standard
Face-to-face dimensions End-to-end dimensions	ASME B16.10 Class 125
End flange dimensions Gasket contact facing	ASME B16.1 Class 125

Dimensions

Valve Size	inch	2	2 1/2	3	4	5	6	8	10	12	14	mm
L Face-to-face	mm	50	65	80	100	125	150	200	250	300	350	
H Height (OPEN)		328	382	436	532	627	726	919	1134	1363	1560	
D Handwheel Diameter		160	170	170	225	225	250	280	350	450	500	

JIS 10K

IRON SWING CHECK VALVE

Bolted cover, swing type disc.

Designed to JIS B2031

Fig. 10FCO

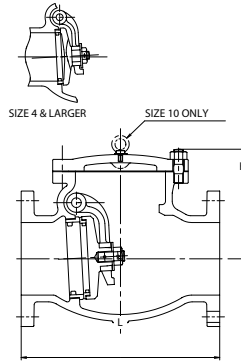
• Bronze trim

Fig. 10FCOS

• Stainless steel trim
(13 Cr.)

Fig. 10FCOU

• Stainless steel trim
(18-8)



Materials

Parts	Material	JIS Spec.		
		10FCO	10FCOS	10FCOS
Body	Cast Iron		FC200	
Cover	Cast Iron		FC200	
Hinge pin	Brass/Stainless Steel	C3771BD	SUS403	SUS304
Disc	1 1/4 & 4	Bronze/Stainless Steel	CAC406	SUS403
	5 & larger	Cast Iron		FC200
Disc seat ring	Bronze/Stainless Steel	CAC406	SUS403	SUS304
Body seat ring	Bronze	CAC406	SUS403	SUS304
Arm	Stainless Steel		SCS13A	
Gasket		Asbestos-free		
Cover bolt/nut		Carbon Steel		

For JIS Valves Pressure-Temperature Ratings MPa, refer to page 2.

Dimensions

Valve Size	B	1 1/2*	2	2 1/2	3	4	5	6	8	10*	12*	14*	mm
L Face-to-face	A	40	50	65	80	100	125	150	200	250	300	350	
H Height		106	111	121	145	165	207	225	268	315	356	381	

Only 12" & 14" for 10FCOS & 10FCOU. *No JIS Mark

CLASS 125

IRON SWING CHECK VALVE

Bolted cover, swing type disc.

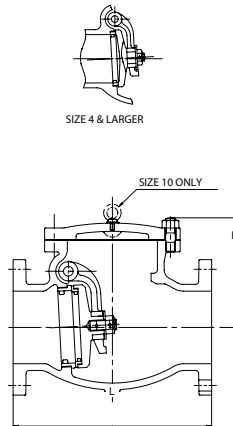
200psi. Water, oil, gas 65°C
125psi. Saturated steam

Fig. 125FCO

• Bronze trim

Fig. 125FCOS

• Stainless steel trim
(13 Cr.)



Materials

Parts	Material	ASTM Spec.	
		125FCO	125FCOS
Body	Cast Iron		A126 CL. B
Cover	Cast Iron		A126 CL. B
Hinge pin	Brass/Stainless Steel	B124 C37700	A276 Type403
Disc	2 to 4	Bronze/Stainless Steel	B62
	5 & larger	Cast Iron	A126 CL. B
Disc seat ring	Bronze/Stainless Steel	B62	A182 Gr.F6a
Body seat ring	Bronze/Stainless Steel	B62	A182 Gr.F6a
Arm	Stainless Steel	A351 Gr.CF8	
Gasket		Asbestos-free	
Cover bolt/nut		Carbon Steel	

Design Specifications

Items	
Shell wall thickness and general valve design	KITZ Standard
Face-to-face dimensions End-to-end dimensions	ASME B16.10 Class 125
End flange dimensions Gasket contact facing	ASME B16.1 Class 125

Dimensions

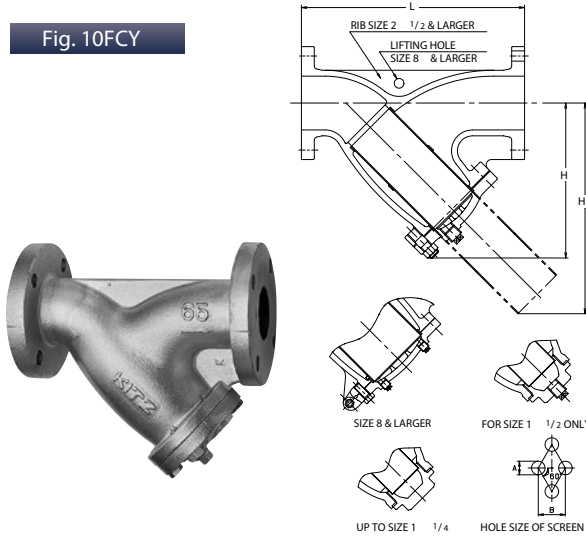
Valve Size	inch	2	2 1/2	3	4	5	6	8	10	mm
L Face-to-face	mm	50	65	80	100	125	150	200	250	
H Height (OPEN)		203	216	241	292	330	356	495	622	
		111	121	145	165	207	225	268	315	

10K

IRON Y-PATTERN STRAINER

Bolted cover, Y-pattern body, Punched stainless steel plate screen.

Fig. 10FCY



Materials

Parts	Material	JIS Spec.	
Body	Cast Iron	FC200	
Cap	3/8 to 1 1/2	Brass	C3771BE
Cover	2 & larger	Cast Iron	FC200
Screen		Stainless Steel	SUS304
Gasket			Asbestos-free
Cover bolt/nut			Carbon Steel
Plug	1 1/2 to 6	Stainless Steel	SUS304

Screen dimensions

Valve Size	A	B
3/8 to 2	1.4ø	2.4mm
2 1/2 to 5	1.5ø	2.5mm
6 & 8	3.0ø	5.0mm
10 & 14	5.0ø	7.0mm

120 Non-shock water: 1.4 MPa
 120 Water, oil, air: 1.0 MPa
 120 Gas: 0.2 MPa, Saturated steam: 0.7 MPa

Strainer dimensions

Valve Size	B	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14	mm
L Face-to-face	A	10	15	20	25	32	40	50	65	80	100	125	150	200	250	300	350	
H Height		46	57	63	77	90	100	127	208	237	280	325	370	457	536	625	741	
H1		64	82	91	114	134	146	173	289	335	388	446	497	643	768	893	1047	

CLASS 125

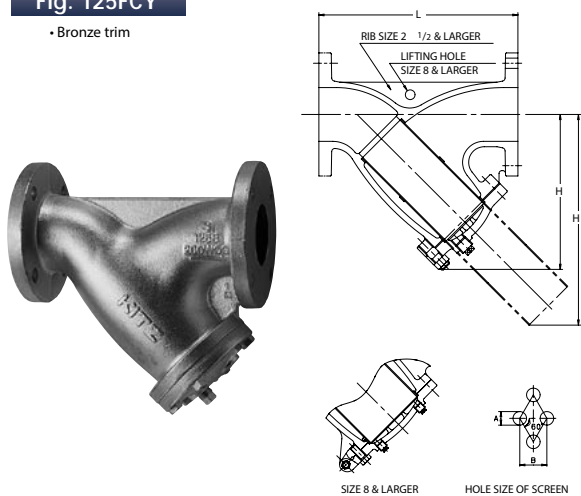
IRON Y-PATTERN STRAINER

Bolted cover, Y-pattern body, Punched stainless steel plate screen.

200 psi. Non-shock water 120°C
 150 psi. Water, oil, air 120°C

Fig. 125FCY

• Bronze trim



Materials

Parts	Material	ASTM Spec.	
Body	Cast Iron	A126 CL.B	
Cover	Cast Iron	A126 CL.B	
Screen	Stainless Steel	A167 Type304	
Gasket			Asbestos-free
Cover bolt/nut			Carbon Steel
Plug	1 1/2 to 6	Stainless Steel	A276 Type304

Screen dimensions

Valve Size	A	P
2 only	1.4ø	2.4m m
2 1/2 to 5	1.5ø	2.5m m
6 & 8	3.0ø	5.0m m
10 & 12	5.0ø	7.0m m

Design Specifications

Items	
Shell wall thickness and general valve design	KITZ Standard
Face-to-face dimensions End-to-end dimensions	KITZ Standard
End flange dimensions Gasket contact facing	ASME B16.1 Class125

Dimensions

Valve Size	inch	2	2 1/2	3	4	5	6	8	10	12	14	mm
L Face-to-face	mm	50	65	80	100	125	150	200	250	300	350	
H Height		168	212	242	284	325	370	440	515	600	740	
H1		208	289	335	388	446	497	589	694	818	993	

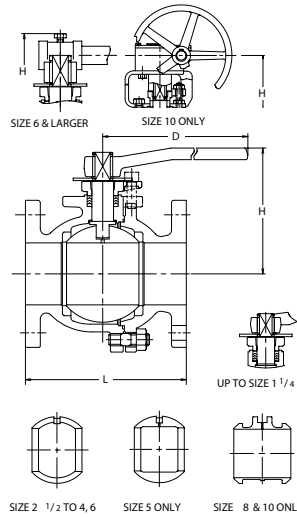
10K

IRON BALL VALVE (Full Bore)

Fig. 10FCTB



Blowout-proof stem



Materials

Parts	Material	JIS Spec.
Body	Cast Iron	FC200
Body cap	Cast Iron	FC200
Stem	Stainless Steel	SUS403
Ball	Stainless Steel	SCS13A or SUS304 or SUS304TP
Grand packing	PTFE	
Gasket	PTFE	
Ball seat	PTFE	
Cap bolt	Carbon Steel	
Handle	Ductile Iron	FCD400

Design Specifications

Items	
Shell wall thickness and general valve design	KITZ Standard
Face-to-face dimensions, end-to-end dimensions	KITZ Standard
End flange dimensions, gasket contact facing	JIS B2239 10K

For Pressure-Temperature Ratings, refer to individual catalog(No.E-201).

Dimensions

Valve Size	B	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	mm
L Face-to-face	A	15	20	25	32	40	50	65	80	100	125	150	200	250*	
H Height		102	105	124	128	114	121	154	163	199	219	292	352	477	
D Handle		130	130	160	160	230	230	400	400	460	460	1000	1500	-	

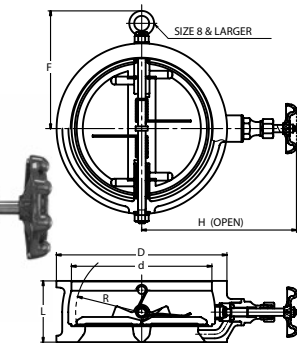
*Note: Gear Operated. Contact KITZ or KITZ distributors for details.

10K

IRON WAFER TYPE CHECK VALVE

Fig. 10FWZ

• Bronze trim



Materials

Parts	Material	JIS Spec.
Body	Cast Iron	FC250+NBR
Pin	Stainless Steel	SUS304
Disc	Bronze	CAC406
Nut 6 to 18	Stainless Steel	SUS304
Plug 1 1/2 to 5	Carbon Steel	S45CH

Bypass Valve

Parts	Material	JIS Spec.
Bonnet 1 1/2 to 5	Brass	C3771BE
6 to 18	Bronze	CAC406
Stem	Brass	C3531
Disc	Brass	C3531
Body seat ring	Brass	C3531
Grand packing	Asbestos-free	

Design Specifications

Items	
Shell wall thickness and general valve design	KITZ Standard
Face-to-face dimensions, end-to-end dimensions	KITZ Standard
End flange dimensions, gasket contact facing	Wafer Type (JIS 10K)

80°C Non-shock water: 1.4 MPa

80°C Water, oil, air: 1.0 MPa

Dimensions

Valve Size	B	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14	16	18	mm
L	A	40	50	65	80	100	125	150	200	250	300	350	400	450	
H Height (OPEN)		128	143	150	156	169	183	216	243	290	315	330	355	388	
F		-	-	-	-	-	-	-	187	229	254	272	301	338	
D		86	101	121	131	156	187	217	267	330	375	420	483	538	
d		54	63	77	90	116	143	169	220	273	324	356	406	457	
R		26	33	37	44	55	67	78	105	129	155	170	195	220	

JIS 10K

IRON GLOBE VALVE

Bolted bonnet, outside screw & yoke, rising stem.

Designed to JIS B2031

Fig. 10FCJ

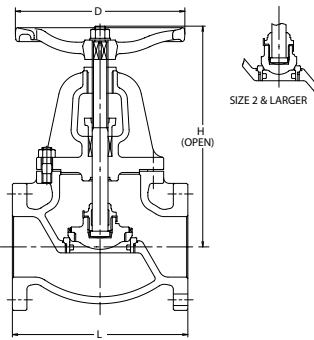
• Bronze trim

Fig. 10FCJS

• Stainless steel trim
(13 Cr.)

Fig. 10FCJU

• Stainless steel trim
(18-8)



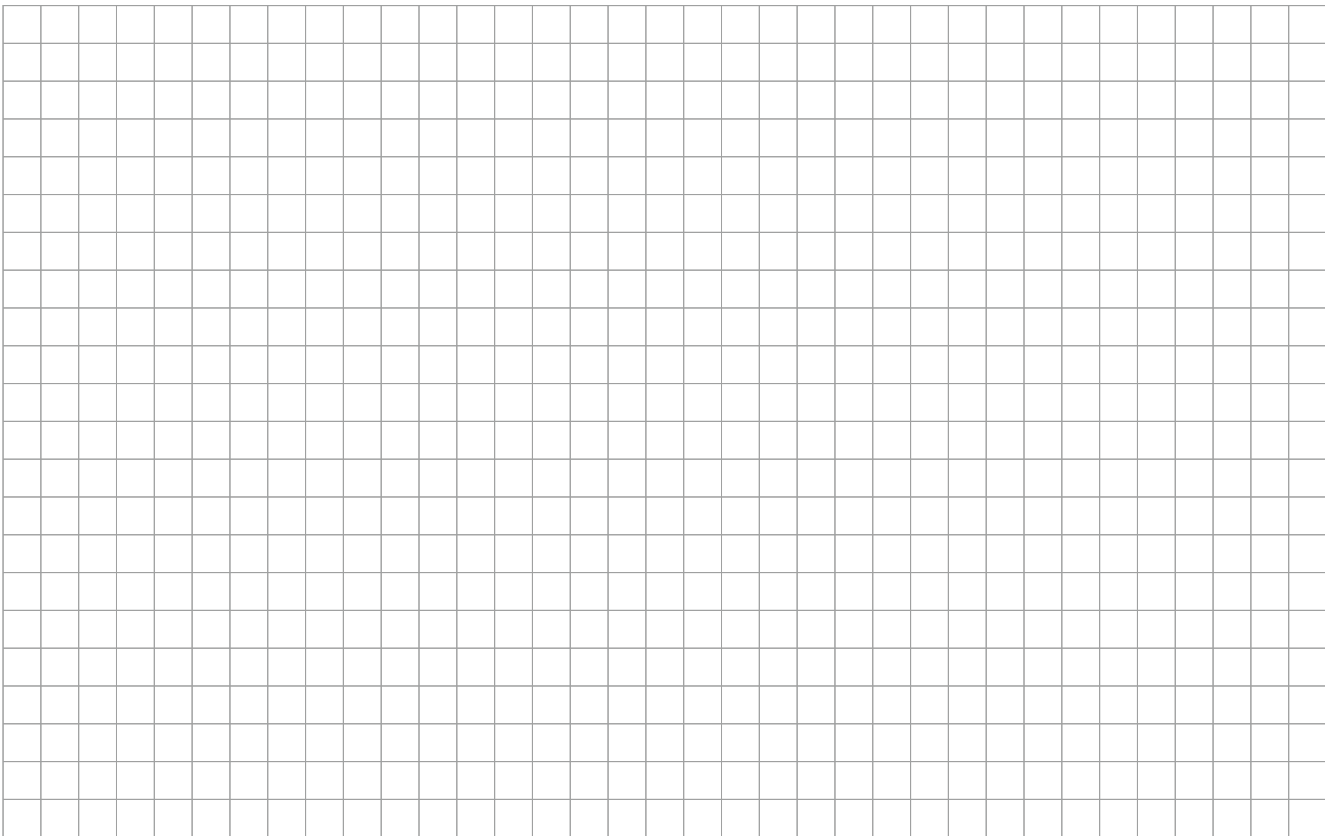
Materials

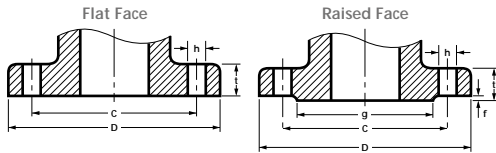
Parts	Material	JIS Spec.		
		10FCJ	10FCJS	10FCJU
Body	Cast Iron		FC200	
Bonnet	Cast Iron		FC200	
Stem	Brass/Stainless Steel	C3771BD	SUS403	SUS304
Disc	11/4 & 2	Brass/Stainless Steel	CAC406	SUS403
	2 1/2 & larger	Cast Iron		FC200
Disc seat ring	Brass/Stainless Steel	CAC406	SUS403	SUS304
Body seat ring	Bronze	CAC406	SUS403	SUS304
Gland	11/2 to 14	Ductile Iron		FCD-S
Gland packing		Asbestos-free		
Gasket		Asbestos-free		
Gland bolt/nut		Carbon Steel		
Bonnet bolt/nut		Carbon Steel		
Yoke bushing	Bronze		CAC406	
Handwheel	11/2 to 6	Cast Iron		FC250
	8 only	Ductile Iron		FCD400
	10 only	Cast Iron		FC200

For JIS Valves Pressure-Temperature Ratings MPa, refer to page 2.

Dimensions

Valve Size	B	1 1/2	2	2 1/2	3	4	5	6	8	mm
	A	40	50	65	80	100	125	150	200	
L Face-to-face		190	200	220	240	290	360	410	500	
H Height (OPEN)		260	277	307	353	404	467	533	620	
D Diameter		160	180	180	225	280	300	350	450	

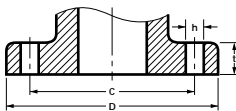




JIS 10K Cast iron pipe flange dimensions JIS B2239 - 1996

Unit: mm

Valve Size		D	C	g	t	h	f	Bolt	
B	A				Cast iron			Number	Diam.
3/8	10	90	65	46	14	15	1	4	M12
1/2	15	95	70	51	16	15	1	4	M12
3/4	20	100	75	56	18	15	1	4	M12
1	25	125	90	67	18	19	1	4	M16
1 1/4	32	135	100	76	20	19	2	4	M16
1 1/2	40	140	105	81	20	19	2	4	M16
2	50	155	120	96	20	19	2	4	M16
2 1/2	65	175	140	116	22	19	2	4	M16
3	80	185	150	126	22	19	2	8	M16
4	100	210	175	151	24	19	2	8	M16
5	125	250	210	182	24	23	2	8	M20
6	150	280	240	212	26	23	2	8	M20
8	200	330	290	262	26	23	2	12	M20
10	250	400	355	324	30	25	2	12	M22
12	300	445	400	368	32	25	3	16	M22
14	350	490	445	413	34	25	3	16	M22
16	400	560	510	475	36	27	3	16	M24
18	450	620	565	530	38	27	3	20	M24
20	500	675	620	585	40	27	3	20	M24
24	600	795	730	690	44	33	3	24	M30



Class 125 ASME B16.1 - 1989

Nominal Size		D		C		t		h (Bolt Holes)		Bolting	
NPS	DN	in.	mm.	in.	mm.	in.	mm.	in.	mm.	Number	Diam. of Bolt
1	25	4.25	108	3.12	79.5	0.44	11.2	5/8	16	4	1/2
1 1/4	32	4.62	117	3.50	89.0	0.50	12.7	5/8	16	4	1/2
1 1/2	40	5.00	127	3.88	98.5	0.56	14.3	5/8	16	4	1/2
2	50	6.00	152	4.75	120.5	0.62	15.9	3/4	19	4	5/8
2 1/2	65	7.00	178	5.50	139.5	0.69	17.5	3/4	19	4	5/8
3	80	7.50	190	6.00	152.5	0.75	19.1	3/4	19	4	5/8
4	100	9.00	229	7.50	190.5	0.94	23.9	3/4	19	8	5/8
5	125	10.00	254	8.50	216.0	0.94	23.9	7/8	22	8	3/4
6	150	11.00	279	9.50	241.5	1.00	25.4	7/8	22	8	3/4
8	200	13.50	343	11.75	298.5	1.12	28.6	7/8	22	8	3/4
10	250	16.00	406	14.25	362.0	1.19	30.2	1	25	12	7/8
12	300	19.00	483	17.00	432.0	1.25	31.8	1	25	12	7/8
14	350	21.00	533	18.75	476.5	1.38	35.0	1 1/8	29	12	1
16	400	23.50	597	21.25	539.5	1.44	36.6	1 1/8	29	16	1
18	450	25.00	635	22.75	578.0	1.56	39.7	1 1/4	32	16	1 1/8
20	500	27.50	699	25.00	635.0	1.69	42.9	1 1/4	32	20	1 1/8
24	600	32.00	813	29.50	749.5	1.88	47.8	1 3/8	35	20	1 1/4

Remarks: Dimensions of mm in the above table are converted from inch dimension for your convenience.

TEMPERATURE-PRESSURE TABLE FOR SATURATED-VAPOR

Temperature			Pressure (abs.)			Pressure (G)		
Temperature °C	Pressure (abs.) MPa	Pressure (G) MPa	Pressure (abs.) MPa	Pressure (G) MPa	Saturation Temperature °C	Pressure (G) MPa	Pressure (abs.) MPa	Saturation Temperature °C
70	0.03	-0.07	0.09	-0.01	99.1	0	0.10	100.0
80	0.05	-0.05	0.19	0.09	119.6	0.09	0.19	120.1
90	0.07	-0.03	0.29	0.19	132.9	0.19	0.29	133.2
100	0.10	0	0.39	0.29	142.9	0.29	0.39	143.2
110	0.14	0.04	0.49	0.39	151.1	0.39	0.49	151.3
120	0.19	0.09	0.58	0.48	158.1	0.49	0.59	158.3
130	0.26	0.16	0.68	0.58	164.2	0.58	0.68	164.3
140	0.36	0.26	0.78	0.68	169.6	0.68	0.78	169.8
150	0.47	0.37	0.88	0.78	174.5	0.78	0.88	174.7
160	0.61	0.51	0.98	0.88	179.0	0.88	0.98	179.3
170	0.79	0.69	1.17	1.07	187.1	0.98	1.08	183.2
180	1.00	0.90	1.37	1.27	194.1	1.17	1.27	190.0
190	1.25	1.15	1.56	1.46	200.4	1.37	1.47	197.4
200	1.55	1.45	1.76	1.66	206.2	1.56	1.66	203.4
210	1.90	1.80	1.96	1.86	211.4	1.78	1.88	208.9
220	2.32	2.21	2.45	2.35	222.9	1.96	2.06	213.8
230	2.79	2.69	2.94	2.84	232.8	2.45	2.55	223.8
240	3.34	3.24	3.43	3.33	241.4	2.94	3.04	234.5
250	3.97	3.87	3.92	3.82	249.2	3.92	4.02	250.6
260	4.66	4.56	4.90	4.80	262.7	4.90	5.00	263.9
270	5.50	5.40	5.88	5.78	274.3	5.88	5.98	275.3
280	6.41	6.31	6.86	6.76	284.5	6.86	6.96	285.4
290	7.44	7.34	7.84	7.74	293.6	7.84	7.94	294.5
300	8.59	8.49	8.82	8.72	301.9	8.82	8.92	302.7
310	9.87	9.77	9.80	9.70	309.5	9.80	9.90	310.9
320	11.28	11.18	11.76	11.66	323.1	11.76	11.86	323.8
330	12.86	12.76	13.72	13.62	335.1	13.72	13.82	335.6
340	14.61	14.51	15.69	15.59	345.7	15.69	15.79	346.2
350	16.47	16.37	17.65	17.55	355.4	17.65	17.75	355.8
360	18.77	18.67	19.61	19.51	364.1	19.61	19.71	364.5
370	21.15	21.05	21.57	21.47	372.0	21.57	21.67	372.5

CAUTION

Pressure-temperature ratings and other performance data published in this catalog have been developed from our design calculation, in-house testing, field reports provided by our customers and / or published official standards or specifications. They are good only to cover typical applications as a general guideline to users of KITZ products introduced in this catalog.

For any specific application, users are kindly requested to contact KITZ Corporation for technical advice, or to carry out their own study and evaluation for proving the suitability of these products to such an application. Failure to follow this request could result in property damage and/or personal injury, for which we shall not be liable.

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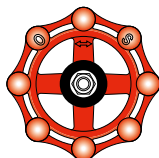
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